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## **Technical Data Sheet**

## Hifax TYC 1152P JA6A Black

Polypropylene Compounds



## **Product Description**

Hifax TYC 1152P JA6A Black very high melt flow, 2,000 MPa flexural modulus, low density mineral filled, thermoplastic elastomeric olefin (TEO) resin. Enables part weight reduction and associated savings while maintaining all of the performance of traditional, higher density products. It has an excellent balance of properties and processability, and is typically used for automotive bumper fascias and exterior trim applications.

**Application** Automotive Parts; Bumpers; Exterior Automotive Applications

MarketAutomotiveProcessing MethodInjection Molding

Attribute Good Dimensional Stability; Good Processability; High Impact Resistance; High

Stiffness; Low Density; Low Shrinkage

	Nominal		Test Method
Typical Properties	Value	Units	
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	30	g/10 min	ASTM D1238
Density, (23 °C)	1.01	g/cm³	ISO 1183-1
Mechanical			
Flexural Modulus, (23 °C)	2000	MPa	ISO 178
Tensile Stress at Yield, (23 °C)	20	MPa	ISO 527-1, -2
Impact			
Notched Izod Impact Strength			
(23 °C)	35	kJ/m²	ISO 180
(-40 °C)	3.5	kJ/m²	ISO 180
Additional Information			
Mold Shrinkage			ISO 294-4

Please contact LyondellBasell for shrinkage recommendations.